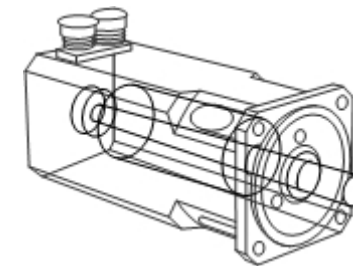


Quality Servomotor Repairs Ltd



Standard charge £295.00	Machine stub shaft for rotor (large rotor costs vary) £240.00	Reverse engineer and fabricate thermal feedback device £50.00
Complex Feedback interfaces and labour £150.00	Straighten shaft £90.00	Replace feedback From £264.00
Minor machining /manual mechanical corrections £30.00	Balance shaft (large/high speed costs vary) £50.00	Unwieldy motor Additional hours @ £30.00 p.h.
Minor electrical repairs £30.00	Machine bearing housing to fit insert (lasrge housing costs vary) £120.00	Special/oversize bearings/oil seal Varies
Stone oil seal wear using lathe £30.00	Refurbish/repair brake, clean, hand-condition, set gap, build-rebuild to achieve maximum torque From £120.00	Replace tensioning washers/shims From £10.00
Install shaft protector £40.00	Cleaning/Treatment of stator From £50.00	Replace chassis plug From £80.00
Re-sleeve shaft oil seal journal £120.00	Rewind stator or brake From £500.00	Courier/packing From £30.00

** If additional work is necessary (machining, rewinding, brake replacement, feedback, etc), it is detailed in the engineer's report.*

Each quote is built from the faults & recommendations listed in that motor's report.

Quality Servomotor Repairs Ltd.

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